



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3574-2

Job Sheet 201671



Part No: D3574-2

Job Qty: 2 pcs

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/8/19

Job Tracking No:

Due Date: 10/21/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev :A New Issue 07-01-22 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs	10/21/19	10/21/19	0.72	0.86	Waterjet - Flow		2019/10/20
110	QC 2	2 pcs	10/21/19	10/21/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		2019/10/20
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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120 QC 8	2 pcs	10/21/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
150 Packaging 3-1 - Stock - B4B	2 pcs	10/21/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	

OCT 21 2019

DAS
40
9-89

10/8/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	DAG
				Packaging 3 - 35 - B4B	21
				Packaging 3 - 36 - B4B	9-30
160 QC 21 - SA	2 pcs	10/21/19	0.00 0.00	QC 21 - SA - 21	OCT 22 2019
				QC 21 - SA - 70	DAG
				QC 21 - SA - 53	21
Part Op 100 - 1-Cut as per Dwg D3574 Dwg Rev: <u>B</u> Prog Rev: <u>B</u> 2-Deburr Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	64 sf (32 ea)	100-Waterjet - Flow - 1	5165915	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	64	1,512	0	
Part Specifications					
Specifications could not be found.					

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DART AEROSPACE LTD		Work Order: 201671
Description: Cabin Floor Protector		Part Number: D3574-2
Inspection Dwg: D3574	Rev: B	Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø2.999	✓		Vision	
7.37	+/-0.030	7.37	✓		Tap	
10.75	+/-0.030	10.75	✓			
11.00	+/-0.030	11.00	✓			
15.25	+/-0.030	15.25	✓			
25.87	+/-0.030	25.87	✓			
39.75	+/-0.030	39.75	✓			
44.75	+/-0.030	44.75	✓			
53.51	+/-0.030	53.51	✓			
63.50	+/-0.030	63.50	✓			
65.25	+/-0.030	65.25	✓			
10.75	+/-0.030	10.75	✓			
11.00	+/-0.030	11.00	✓			
14.75	+/-0.030	14.75	✓			
25.50	+/-0.030	25.50	✓			
25.75	+/-0.030	25.75	✓			
26.00	+/-0.030	26.00	✓			
32.87	+/-0.030	32.87	✓			
38.81	+/-0.030	38.81	✓			
45.00	+/-0.030	45.00	✓			
48.25	+/-0.030	48.25	✓			
58.38	+/-0.030	58.38	✓			
61.25	+/-0.030	61.25	✓			
64.13	+/-0.030	64.13	✓			
64.63	+/-0.030	64.63	✓			
66.50	+/-0.030	66.50	✓			
7.50	+/-0.030	7.50	✓			
9.50	+/-0.030	9.50	✓			
10.38	+/-0.030	10.38	✓			
10.88	+/-0.030	10.88	✓			
14.50	+/-0.030	14.50	✓			
16.56	+/-0.030	16.56	✓			
18.75	+/-0.030	18.75	✓			
24.13	+/-0.030	24.13	✓			

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS																																																																													
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)																																																																											
Description Work Order Deviation		Disposition																																																																															
Root Cause <table border="1"><tr><td>Operator</td><td></td></tr><tr><td>Manufacturing Process</td><td></td></tr><tr><td>Equip/Tooling</td><td></td></tr><tr><td>Handling/Preservation</td><td></td></tr><tr><td>Material</td><td></td></tr><tr><td>Product Improvement</td><td></td></tr><tr><td>Process Improvement</td><td></td></tr><tr><td>Human Factors</td><td></td></tr></table>		Operator		Manufacturing Process		Equip/Tooling		Handling/Preservation		Material		Product Improvement		Process Improvement		Human Factors		<table border="1"><tr><td>Pressure/Forced</td><td></td></tr><tr><td>Bending</td><td></td></tr><tr><td>Crushing</td><td></td></tr><tr><td>Cracks</td><td></td></tr><tr><td>Crimp/Kink/Ripple/Wave/Twist</td><td></td></tr><tr><td>Marks/Chatter</td><td></td></tr><tr><td>Mislabeled</td><td></td></tr><tr><td colspan="2">Other/Details:</td></tr></table>		Pressure/Forced		Bending		Crushing		Cracks		Crimp/Kink/Ripple/Wave/Twist		Marks/Chatter		Mislabeled		Other/Details:		<table border="1"><tr><td>Contamination</td><td></td></tr><tr><td>Misaligned/off center</td><td></td></tr><tr><td>BOM/Route</td><td></td></tr><tr><td>Broken/Damage/Defect</td><td></td></tr><tr><td>Incomplete/Unclear Instructions</td><td></td></tr><tr><td>Drill Holes</td><td></td></tr><tr><td>Fit/Function</td><td></td></tr></table>		Contamination		Misaligned/off center		BOM/Route		Broken/Damage/Defect		Incomplete/Unclear Instructions		Drill Holes		Fit/Function		<table border="1"><tr><td>Power Loss/Surge</td><td></td></tr><tr><td>Folio/Program</td><td></td></tr><tr><td>Grain Direction</td><td></td></tr><tr><td>Weld</td><td></td></tr><tr><td>Wrong Stock Pulled</td><td></td></tr><tr><td>Out of Sequence</td><td></td></tr><tr><td>Off-set/Set-up</td><td></td></tr></table>		Power Loss/Surge		Folio/Program		Grain Direction		Weld		Wrong Stock Pulled		Out of Sequence		Off-set/Set-up		<table border="1"><tr><td>Positioned Wrong</td><td></td></tr><tr><td>Outside Tolerance</td><td></td></tr><tr><td>Drawing</td><td></td></tr><tr><td>Finish</td><td></td></tr><tr><td>Part Lost/Missing</td><td></td></tr><tr><td>Misread</td><td></td></tr></table>		Positioned Wrong		Outside Tolerance		Drawing		Finish		Part Lost/Missing		Misread	
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